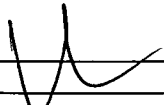


Date: Tuesday, 03/03/2009 10:26:48 AM
 User: Linda Lacelle

Process Sheet

| | |
|---|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : DOOR HANDLE KIT |
| Job Number : 46210 | |
| Estimate Number : 10292 | |
| P.O. Number : | Part Number : D412698013 |
| This Issue : 03/03/2009 S.O. No. : | Drawing Number : IIN D412-698 REVE |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : 02/03/2009 Type : MACHINED PARTS | Drawing Revision : D |
| Previous Run : 45583 | Material : |
| Written By :  | Due Date : 06/03/2009 Qty: 2 Um: Each |
| Checked & Approved By : | |
| Comment : Est Rev: C Removed Manufacturing 05-11-06 JLM Est Rev: D change to rev D ECN 1104 08-01-28 DD | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Handwritten: 09/03/06

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-013CHG001

Handwritten: 09/03/06

| | | |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

| | | |
|-----|--------|--------|
| 3.0 | D32031 | Handle |
|-----|--------|--------|

**Comment:** Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Handle

Handwritten: 43430A

Handwritten: 09/03/06

| | | |
|-----|----------|------------------|
| 4.0 | D3220041 | Doubler Assembly |
|-----|----------|------------------|

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Doubler Assembly

Handwritten: B43430

Handwritten: 09/03/06

| | | |
|-----|----------|------------------|
| 5.0 | D3220042 | Doubler Assembly |
|-----|----------|------------------|

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Doubler Assembly

Handwritten: B35568C

Handwritten: 09/03/06

Date: Tuesday, 03/03/2009 10:26:48 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOOR HANDLE KIT

Job Number: 46210

Part Number: D412698013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D32203

Doubler



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
Doubler 46462

7.0

AN960JD416L

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
8 AN960JD416L Washer M116153

8.0

MS21042L4

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
8 MS21042L4 Nut (or -4) M1109282

9.0

MS24694S98

Screw



Comment: Qty.: 16.0000 Each(s)/Unit Total : 32.0000 Each(s)
Pick: Packing Kit
Qty Part Number Description Batch
16 MS24694-S98 Screw M110363

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and pack for shipping as per PPP D412-698-013
Location: 21A Rev A 9/13/10

Date: Tuesday, 03/03/2009 10:26:49 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOOR HANDLE KIT

Job Number: 46210

Part Number: D412698013

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/11 *JA*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-03-10